

Bolt-on Half-arrow Cutting Edges

980 Wheel Loaders



Count on longer wear life

More Wear Material

Cat Half-arrow Cutting Edges have more wear material than other brands. The flat portion of the plate is 5% thicker, and the underside of the edge is solid rather than grooved, adding another 4.7% more steel to the center edges and 3% more steel to the end edges.

Dual Position End Edges

Two rows of bolt holes allow you to switch bucket ends when the outside corners of the edges are worn down. As a result, the total wear life of the end edges more closely matches the center edges. For greater wear life, end edges with Abrasion Resistant Material (A.R.M.) are also available.

Improved Penetration

In addition to protecting the base edge, the half-arrow profile offers increased penetration and increased machine productivity.

Caterpillar. The difference counts.™

Cat® Dealers define world-class product support. We offer you the right parts and service solutions, when and where you need them.

The Cat Dealer network of highly trained experts keeps your entire fleet up and running to maximize your equipment investments.

CATERPILLAR®

Bolt-on Half-arrow Cutting Edges



Bolt-on Half-arrow Cutting Edges are Made to Last Longer

The Bolt-on Half-arrow Cutting Edge system is available for selected models of 980 Wheel Loaders with CGS base edges. Three center edges and two end edges protect the full length of the bottom and leading edge and shadow the top bevel of the base edge.

- 1.75" (45 mm) wear material below the base edge
- 1.25" (32 mm) half-arrow height protecting the front of the base edge
- 3" (76 mm) overall edge thickness, 5% more than other brands
- half-arrow shape improves penetration
- solid (ungrooved) underside for an additional 3%-4.7% wear material—end edges have grooves for A.R.M.
- built-in lifting eyes for easier handling and installation
- bolt pattern allows end edges to be switched for maximum useful life
- end edges available with Abrasion Resistant Material (A.R.M.)
- DH2 through-hardened steel

Bolt-on half-arrow cutting edges

Machine Model	980C	980F	980F	980G
Bucket Width	130.8" (3323 mm)	130.8" (3323 mm)	134.1" (3406 mm)	134.1" (3406 mm)
Bucket Type	CGS	CGS	CGS	CGS
Base Edge	7V4188 9V6574 7V0909	9V6574	111-9770	111-9770
Center Edge	217-4725	217-4725	217-4727	217-4727
Hardware-Cntr Edge Nut	(4) 3K-9770	(4) 3K-9770	(4) 3K-9770	(4) 3K-9770
Bolt	(4) 5P-8823	(4) 5P-8823	(4) 5P-8823	(4) 5P-8823
End Edge	217-4726	217-4726	217-4726	217-4726
End Edge (A.R.M)	229-6526	229-6526	229-6526	229-6526
Hardware-End Edge Nut	(3) 3K-9770	(3) 3K-9770	(3) 3K-9770	(3) 3K-9770
Bolt	(3) 5P-8823	(3) 5P-8823	(3) 5P-8823	(3) 5P-8823
Overall Edge Thickness	3" (76 mm)	3" (76 mm)	3" (76 mm)	3" (76 mm)
Bolt-plate Thickness	1 7/8" (48 mm)	1 7/8" (48 mm)	1 7/8" (48 mm)	1 7/8" (48 mm)



Corner Protectors

Bolt-on corner protectors are also available for 980 Wheel Loaders. They not only protect bucket sidebar corners, they also help preserve the integrity of the mounting surface for future tip and adapter use. The sharper edge provided by these protectors improves penetration, allowing for greater productivity. They are available for 924-988G buckets with 2-bolt corners.

CATERPILLAR®